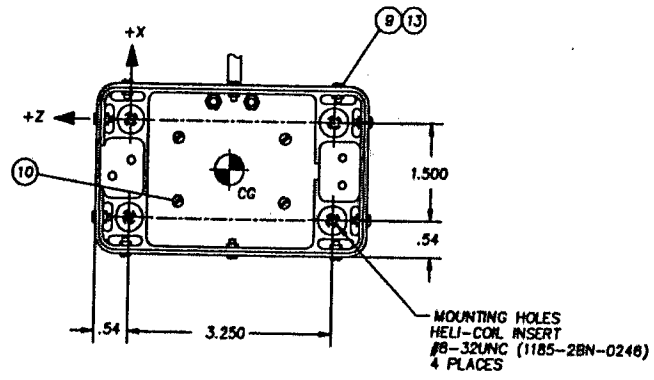
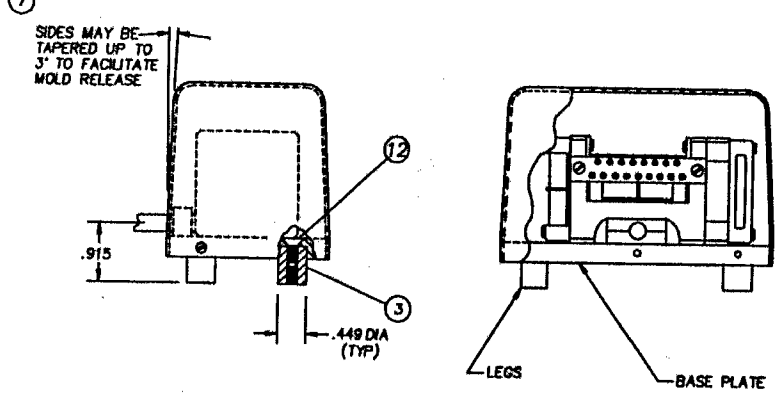
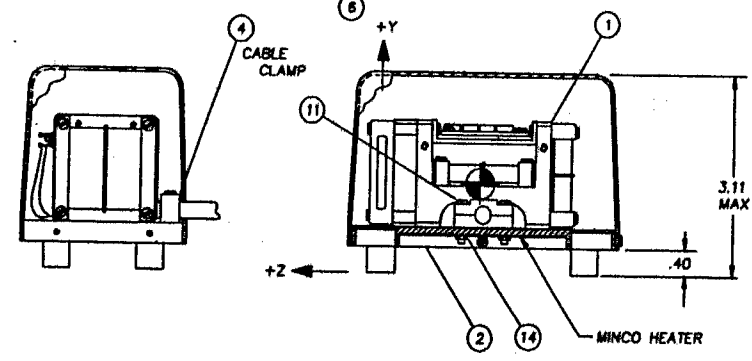


REV	DESCRIPTION	DATE	APPROVAL
A	CLEARANCE FROM BOTTOM OF COVER TO BOTTOM OF FEET HAS BEEN CHANGED FROM .40 TO .49. AFTER MEASURING DISTANCE ON FLIGHT SENSOR, OVERALL HEIGHT WAS CHANGED FROM 3.20 TO 3.11. LENGTH OF ITEM 12 WAS CHANGED FROM 1/2 TO 3/8. PART NO. OF ITEM 3 WAS CHANGED FROM GB1308908.	05/08/98	F. MUNSACKER



QTY	PART NO.	DESCRIPTION	MATERIAL		
14	2	2	NUT, HEX #4-40	AL ALY	
13	10	10	NUT, HEX #2-56	AL ALY	
12	4	4	SCREW MACHINE PAN HEAD #2-56UNC-2A X 3/8 LG	AL ALY	
11	2	2	SCREW MACHINE PAN HEAD #4-40UNC-2A X 5/8 LG	AL ALY	
10	4	4	SCREW MACHINE PAN HEAD #2-56UNC-2A X 1/4 LG	AL ALY	
9	10	10	SCREW MACHINE PAN HEAD #2-56UNC-2A X 3/16 LG	AL ALY	
8					
7	-	1	GC1308910B	COVER, FIBERGLASS, MARKED INBOARD	
6	1	-	GC1308910B	COVER, FIBERGLASS, MARKED OUTBOARD	
5					
4	1	1	GB1308447A	CABLE CLAMP	
3	4	4	GB1308908A-1	SUPPORT LEG	
2	1	1	GC1307495	BASE PLATE	LEXAN
1	1	1	GC1308898	SENSOR ASSEMBLY	

NOTES:
 1. ALL DIMENSIONS ARE IN INCHES.
 2. MASS = 190 GRAMS EXCLUDING CABLE
 CENTER OF GRAVITY
 X = -0.739 Y = 1.509 Z = -1.538
 MOMENT OF INERTIA AT CENTER OF GRAVITY
 IN GRAM * INCH² UNITS
 I_{XX} = 370 I_{YY} = 383 I_{ZZ} = 174

PART NO.	DESCRIPTION
GD1308911-1	OUTBOARD SENSOR
GD1308911-2	INBOARD SENSOR

THIS DRAWING WAS PRODUCED USING:
 SOFTWARE: AUTOCAD VERSION: R11
 FILE NAME: MA-ACE.DWG

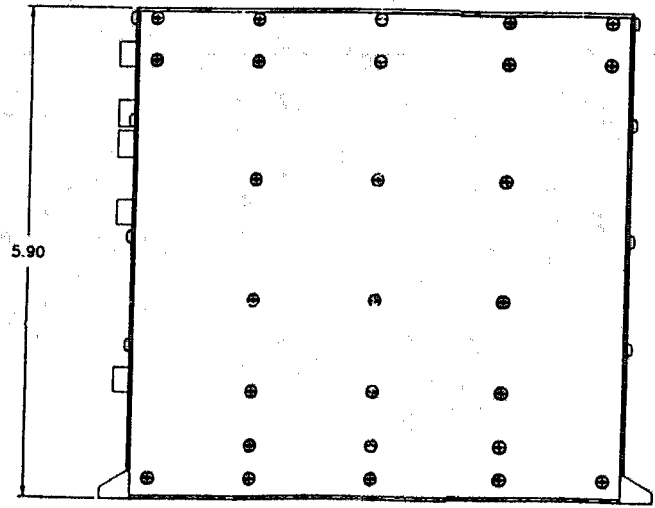
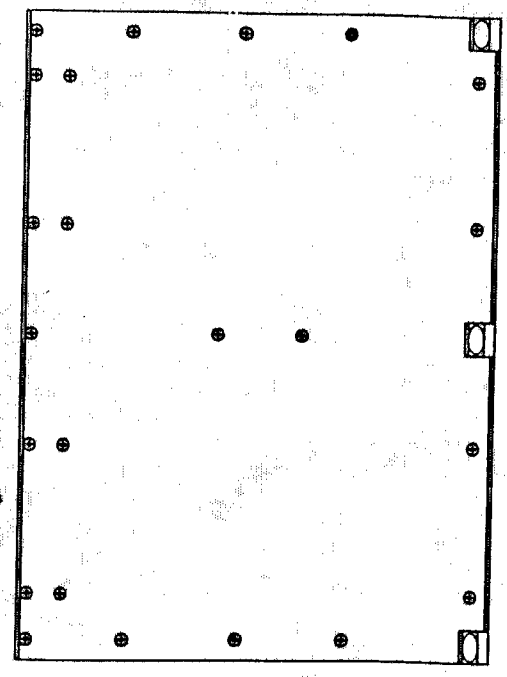
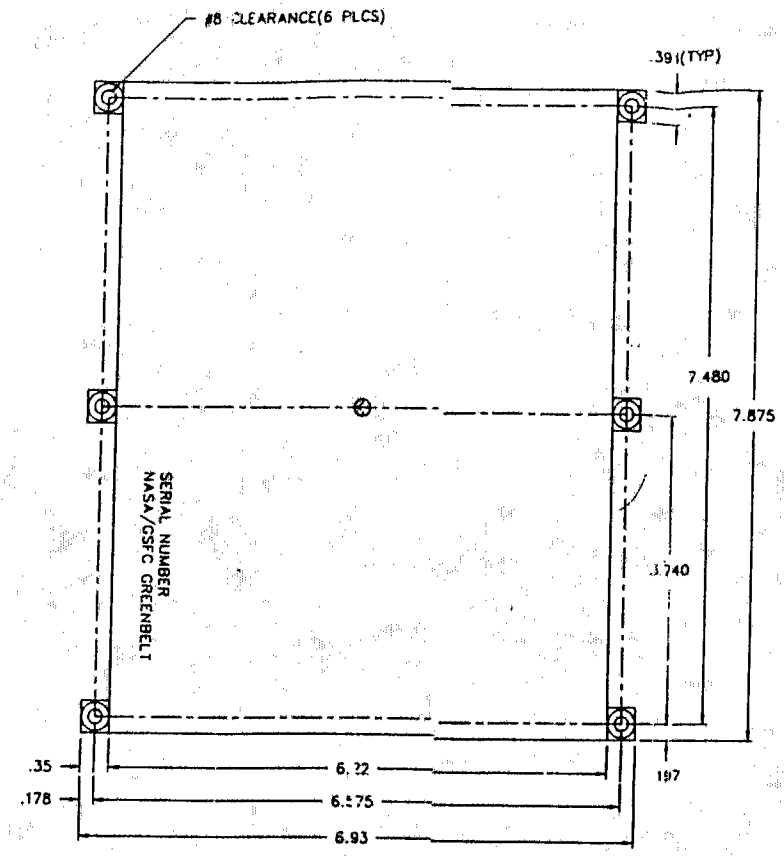
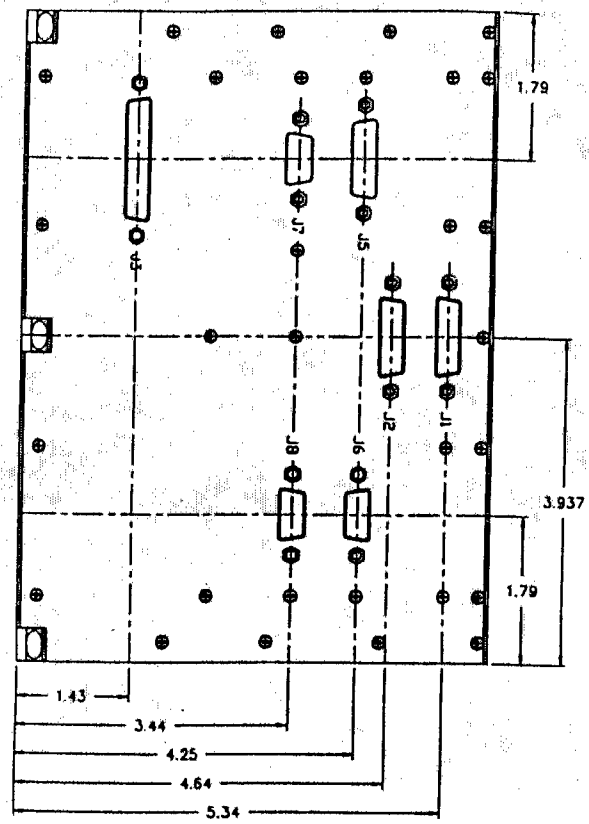
GODDARD SPACE FLIGHT CENTER

TOP ASSY DWG,
 ACE
 VECTOR MAGNETOMETER
 SENSOR ASSY
 GD1308911A

DATE: 05/07/98
 BY: F. MUNSACKER
 CHECKED: M. A. ACUNA
 PLOTTED: 11/04/95
 SCALE: 1/1

7347-9014 A3

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL



GD ACE-SK-1001
B

ITEM NOS	REV'S	PART NO.	DESCRIPTION	MATERIAL	MATERIAL SPEC.
LIST OF MATERIALS					
NATIONAL AERONAUTICS AND SPACE ADMINISTRATION GODDARD SPACE FLIGHT CENTER GREENBELT, MARYLAND					
DRAWING INTERPRETED PER GSFC-1073-64-1			NAME	DATE	ICD / ACE CONFIGURATION DRAWING GD ACE-SK-1001
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES			DESIGNED BY	5-10-94	
TOLERANCES:			DRAWN BY		
.XX .XXX ∠ FRACTIONS 63			CHECKED BY		
±.01 ±.005 ±.2° ± 1/64			APPROVED BY		FULL 1 of 1
REMOVE ALL BURRS AND SHARP EDGES .004R DR CHAMFER MAX.			DATE		
NEXT ASST		USED BY			

OPERATING LIMITS 20 C TO 50 C
 POWER OFF 40 C TO 60 C
 SURVIVAL LIMITS 40 C TO 70 C

SENSORS
 OPERATING LIMITS 20 C TO 50 C
 SURVIVAL LIMITS 40 C TO 70 C

POWER RED LINE POWER 5.5 WATTS, OPERATIONAL
 POWER 2.0 WATTS MAX. HEATER INSTRUMENT HEATER
 POWER 2.0 WATTS MAX. HEATER INSTRUMENT HEATER
 SENSOR ASSEMBLIES IS 0.5 WATT AVERAGE, 1.0 WATT MAX
 SC IF HEATER IS X WATTS, THERMOSTAT SET AT X C

USES SECTOR PULSE TO INITIATE HOUSEKEEPING AND
 RATES DATA COLLECTION . . . TBR

OPERATION VOLTAGE PERFORMED 28V +/- 2%
 DEGRADED PERFORMANCE BETWEEN 27V TO 27.4V
 BELOW +27V THE INSTRUMENT WILL WORK BUT WILL BE
 OUT OF CALIBRATION.

CAUTION: IF OPERATED ABOVE +30V FOR A PROLONGED
 PERIOD OF TIME WILL DAMAGE THE INSTRUMENT.

C & D/H ALLOCATIONS
 1. INSTRUMENT DATA - 304 BITS/MINOR FRAME
 2. TLM DATA

DCM2-SEA3MAIN_BUS_V = SCIENCE DATA (304 BITS)
 DCM2-PT147P_BOOM_T = 28V MAIN BUS VOLTAGE
 DCM2-PT157P_MAG_IF_T = +Y MAG BOOM TEMP/NEAR SENSOR
 DCM2-PT157P_MAG_IF_T = MAG INTERFACE TEMP
 DCM2-SEA15MAG_INB_T = MAG INBOARD TEMP (SENSOR A)
 DCM2-SEA15MAG_OUTB_T = MAG OUTBOARD TEMP (SENSOR B)

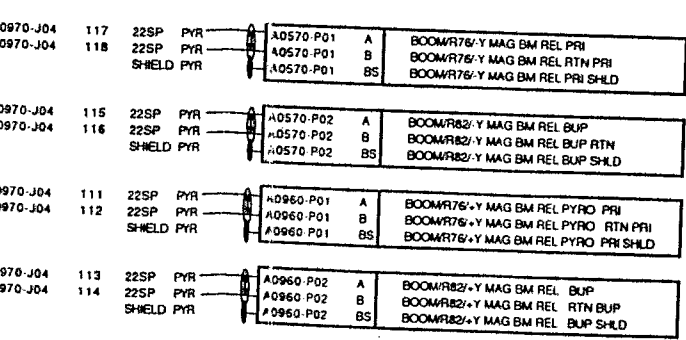
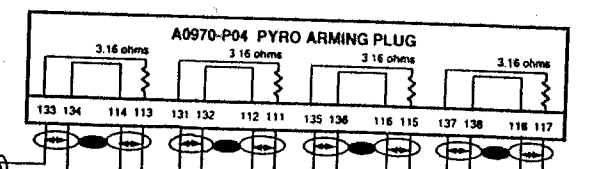
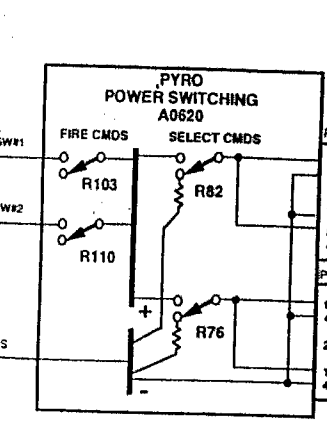
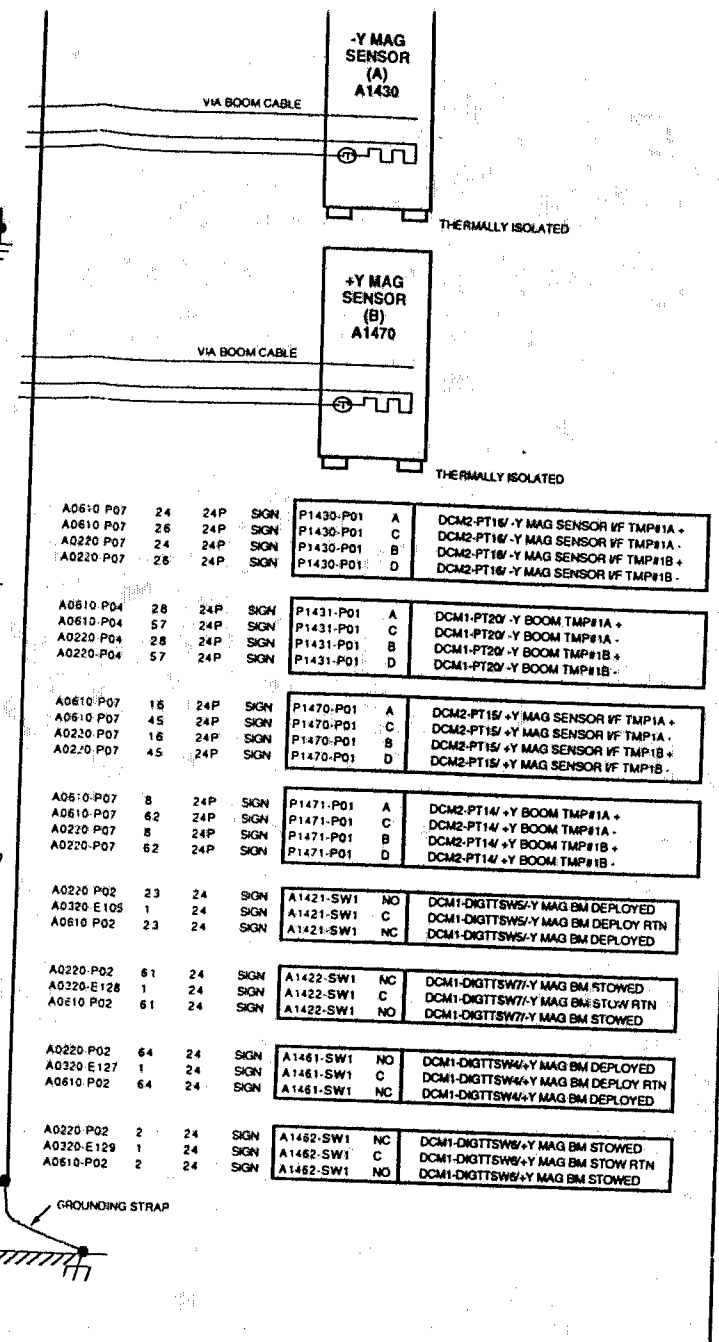
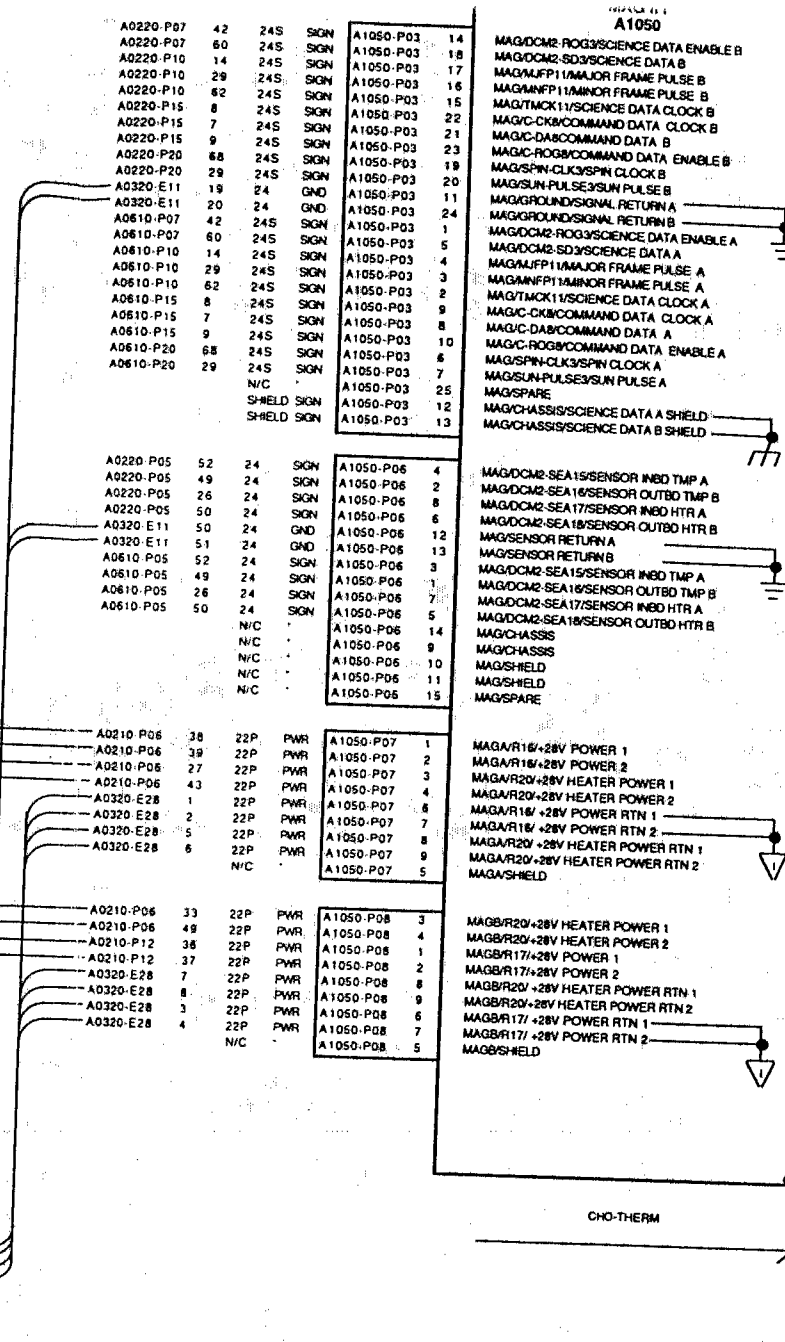
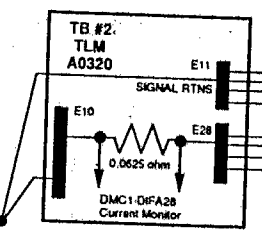
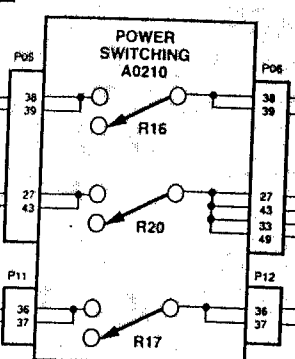
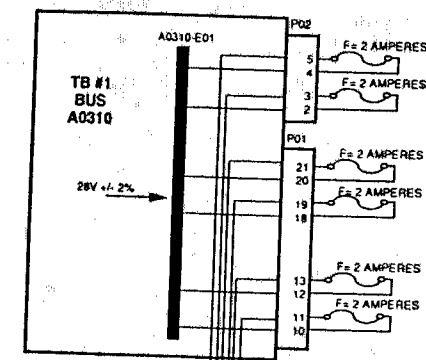
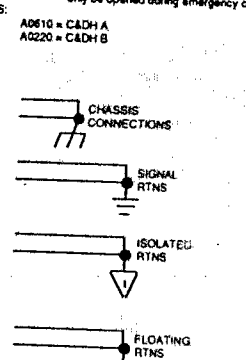
DCM2-SEA17MAG_INB_HTR_T = MAG INBOARD HTR PHR LEVEL
 DCM2-SEA17MAG_OUTB_HTR_T = MAG OUTBOARD HTR PHR LEVEL
 DCM1-DIGTTSW47P_BOOM_DEPLOY = -Y MAG BOOM DEPLOY TT
 DCM1-DIGTTSW57P_BOOM_STOW = -Y MAG BOOM STOWED TT
 DCM1-DIGTTSW67P_BOOM_STOW = -Y MAG BOOM STOWED TT
 DCM1-DIGTTSW77P_BOOM_STOW = -Y MAG BOOM STOWED TT
 DCM1-DFA28MAG_OR_HTR_I = MAG INPUT CURRENT & IF HEATER
 CURR

DCM1-PT27YM_BOOM_T = -Y MAG BOOM TEMP/NEAR SENSOR
 DCM2-PT157P_MAG_IF_T = +Y MAG SENSOR IF HINGE TEMP
 DCM2-PT157P_MAG_IF_T = -Y MAG SENSOR IF HINGE TEMP

DCM1-SD515MAG_PWR_A = CMD R16A/B TELLTALE
 DCM1-SD516MAG_PWR_B = CMD R17A/B TELLTALE
 DCM1-SD518MAG_OP_HTR = CMD R20A/B TELLTALE
 DCM1-SD517MAG_MAIN_Y_PYRO = CMD R76A/B TELLTALE
 DCM1-SD517MAG_MAIN_Y_PYRO = CMD R82A/B TELLTALE
 DCM1-SD518MAG_MAIN_Y_PYRO = CMD R103A/B TELLTALE
 DCM1-SD518MAG_MAIN_Y_PYRO = CMD R110A/B TELLTALE

3. COMMANDS
 CMD R76A/B(BOOM_PYRO_ENA/DIS) = MAG BOOM DEPLOY PYRO
 ARMS/UP
 CMD R82A/B(BOOM_PYRO_BK_ENA/DIS) = MAG BOOM DEPLOY PYRO
 ARMS/UP
 CMD R16A/B(MAG_PWR_A_ON/OFF) = MAG A TURN ON/OFF
 CMD R17A/B(MAG_PWR_B_ON/OFF) = MAG B TURN ON/OFF
 CMD R20A/B(MAG_OP_HTR_ENA/DIS) = MAG INTERNAL HEATER
 ENA/DISABLE

4. MISSION CONSTRAINTS
 1) Both magnetometer sensors but only one magnetometer electronics side
 shall be powered (One electronics controls both sensors). MAG
 operations/survival heater relay must be closed at all times and may
 only be opened during emergency operations (such as an LVS)



PRELIMINARY

ENGINEER: J.M.ROBERTS	THE JOHNS HOPKINS UNIVERSITY APPLIED PHYSICS LABORATORY	
	TITLE: ACE BLOCK DIAGRAM (MAG)	
FILE: ACE DIAGRAMS	SIZE: B	DOCUMENT NUMBER: 88898
	DATE: MARCH 14, 1996	SHEET 1 OF 1